



With Kelly Abbott, Project Director for Fluor

Process plant construction passes halfway mark

A number of recent developments, including the process plant now being more than half complete, have highlighted progress which also involved continuing infrastructure work.

Highlights of the month include:

- Construction in the process plant area in June has now reached 54 per cent completion. This includes steel construction in the crushing and screening building areas and concrete works in the flotation and high-pressure grinding roll (HPGR) areas.
- Flotation cell installation also commenced with work continuing on the flotation, screening, and HPGR switch rooms.
- The extension to the tailings line and the tailings thickener works were completed this month and handed over to operators. Reassembly of conveyors CV2006 and CV2012 has continued with further works completed on Conveyor CV2015 foundations.
- Infrastructure progress by the end of June was 86 per cent with further pipeline works completed in the current month including welding and installation of the concrete pipeline.
- By the end of the month, the Upper Floods Creek Dam (URCD) pontoon was being floated,

walkway pontoons were being assembled, with the thickener continuing on a 24-hour basis on the URCD wall lift. Work was also commenced by Ariva on the new switchyard with transformer assembly and concrete slab formwork and steel completed.

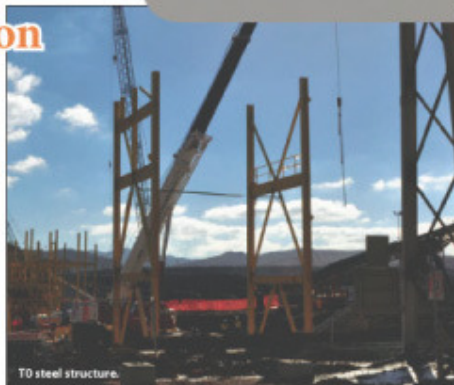
Installation works on the Blayne filter plant upgrade progressed well with some commissioning activities commenced and both mechanical and electrical punch-listing. Pole installation has continued on the 33kV power line reticulation with insulator installation 80 per cent complete at month's end.

Earthworks commenced on the Blayne accommodation facility with off-site building fabrication also underway.

All foundations were completed on conveyor CV3038 and T1 secondary chamber, as well as the RMU and transformer foundations at T1.

Civil works continued on the partial wing walls and commenced in T3 chamber. Electrical works for the month included the installation of cable trays and cables in numerous locations underground and the commencement of RMU and transformer installation to T1.

There were plenty of highlights through June and July



T0 steel structure.

- Structural steel commenced in T1 secondary chamber and conveyor module install was completed in conveyor decline 1 (CVD 1) and commenced in conveyor decline 2 (CVD 2).
- The overhead crane was installed in T1 secondary chamber and alignment of conveyor modules continued in CVD 1. The raw water tank installation continued and the installation of the break tanks at SP217 and 219 were completed. Underground construction is now 13 per cent complete.
- Engineering works continued in Brisbane and Mumbai to finalise outstanding engineering and shop detail drawings. The Melbourne office continued to support the ongoing site efforts with significant ramp-down continuing through June.
- The HV workshop contract was awarded, whilst procurement activities are focussing on close-out or transfer to site for completion.

Aussie socks use world's best fibre

Cadia Valley Operations workers are being offered a special 15 per cent discount on a range of Australian-made work socks using the world's best natural fibre, merino wool.

"Trekka" is a series of work socks designed for unbeatable comfort and durability made with 75 per cent merino wool. Originally designed for the Australian Defence Force and locally-made, Trekka will keep your feet warm in the coldest Central Tablelands mountains and cool and dry in the most humid work conditions.

The specialised dual-layer construction comprises an Australian Merino Wool inner layer and a durable reinforced outer nylon layer. Specifically-designed for high-use conditions, Trekka socks insulate your feet to prevent blisters and were created for maximum comfort, protection and warmth over extended periods.

The socks also feature air ventilation channels to aid circulation. The range is made with Nano-Dry™ fibres which are quick-drying and highly-resistant to assist perspiration, fungi and mould. Nano-Stretch™ fibres also stretch to many times their normal size to improve comfort and performance.

Trekka socks are anatomically-designed for a perfect fit and ease of motion with variable-density zones to provide the right levels of shock absorption in the right places.

With a unique 75 per cent merino wool, 20 per cent nylon, and five per cent elastane fibre content, the socks also help protect against aching, foot infections, and blistering from rubbing against the boot inner. Try a pair and you'll never go back to the same old,

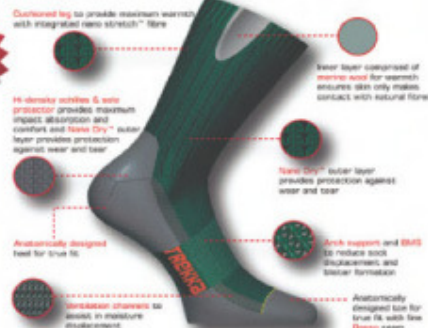
same old, work socks again.

Trekka are made by Active Socks whose mission is to provide the most comfortable socks on the market and to build a brand that inspires innovation and embraces technological advancements that help athletes and workers achieve the ultimate in performance.

To take advantage of the 15 per cent discount offer, go to the Activesocks.com.au website and follow the links. At the "Checkout" simply type the discount code "MINEWORKER" into the "Promotional Code box" and click the "Apply Coupon" button.

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Cadia Valley will consist of Ridgeway, a block caving mine expanding to 8Mtpa and Cadia East, a two panel cave mine ramping up to an ultimate capacity of 2/3Mtpa capacity with a projected 37 year life.

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